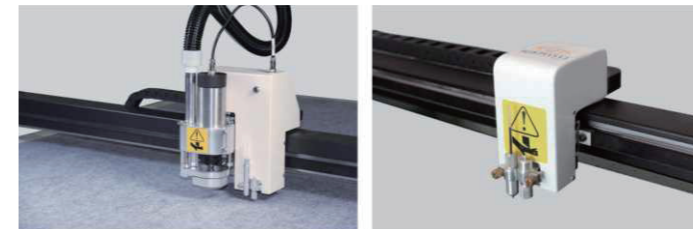


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**RUK 润金**  
Cutting System

**服装模板切割机-RJMC 系列**  
**样板切割机-RJKH/RJKM 系列**



Sewing Template Cutting Machine-RJMC Series  
Patterns Cutting Plotter-RJKH/RJKM Series

[www.rjuk.com](http://www.rjuk.com)



关注润金科技

**RUK 润金**  
Cutting System

**宁波润金机电科技有限公司**  
NINGBO RUKING ELECTRICAL TECHNOLOGY CO.,LTD.

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传真: 0572-82858088  
地址: 嘉兴市汽车北站环北商贸大厦1302室

## 公司简介

### General Introduction

宁波润金机电科技有限公司是一家专业从事自动化设备、工业自动化领域零配件生产及工业自动化系统成套方案的研发、生产、销售和服务为一体的高新技术型企业。公司已全面实施 ISO9001 质量管理体系，相关产品已通过国内外权威机构的认证。

公司是由一支资深的专业科研人才及管理人才组成，分别在机械、电子、计算机软件、管理等领域做出卓越成绩。公司自主研发了计算机辅助设计与制造 (CAD/CAM) 为一体的数控切割系统及自动化领域需求的控制器、传动机构等设备和零部件。公司与国内外知名企业合作，引进欧洲先进的多轴插补技术，使产品质量达到了国际先进水平。产品广泛应用于柔性材料、复合材料的切割及制鞋、服装、箱包手袋、纸箱纸盒、皮革、电子等行业。

润金科技以同心图治，求实创新的企业精神和以用心服务，至真至诚的服务理念，为客户提供更全面、高效的服务。我们润金人将不断进取，秉承为客户创价值，为员工赢机会，为社会做贡献的宗旨铸就行业品牌。

Ningbo RUK Technology Co., Ltd. is a high-tech enterprise engaging in Industrial automation system, equipment and related spare parts, as well as its full set of program's R&D, manufacturing, sales and service as a whole.

We own a professional team consisted of competent and integrity people, who hold an important post on respective dept, machinery, electronics, computer software and management. We also have cooperation in program's R&D with well-know university domestic and overseas, especially bringing in Europe's technology and experts. We independently researched and developed CAD/CAM integrated Digital cutting system, as well as controller and driving demanded in automation field. Products are widely applied in many industries like leather, shoes, apparel, bag, packaging, plastic flexible material, compound material, machine tools and electron. We fully implement ISO9001 quality management system, and have won certification authority domestic and overseas.

RUK technology keep mind realism and innovation as enterprise spirit, wholehearted as service conception. We have full confidence to win your praise and trust via good quality, sincere service and make value to customer under our unremitting efforts.

#### 企业愿景 Enterprise Vision

我们以科技创新，勇为先驱，为客户持续创造最大价值，努力成为行业的引领者，打造享誉世界的中国品牌；  
我们以人文精神和科学精神，为每一位员工创造实现梦想的舞台；  
我们汇聚爱的力量，承担更多的社会责任，为国家工业化水平的提升做出贡献。

A pioneer enterprise holding the innovative idea, create the maximum value for our client, always striving for being top leader, and forging a local brand Global Famous.

With spirit of humanism and science, we try to create a stage for every employee's dream.

Accumulation of power of integrity and Love, take more social responsibility, to make own contribution for improvement of national industrialization.

**企业宗旨:** 为客户创价值，为员工赢机会，为社会做贡献。

**企业精神:** 同心图治，求实创新。

**服务理念:** 用心服务，至真至诚。

**质量方针:** 以顾客为中心，以品质求生存。

以服务为根本，以创新求发展。

**Enterprise aim:** Create value for customer, Offer opportunity for employee, Make a contribution to society

**Enterprise spirit:** Joint effort for promotion, truth-seeking and innovation

**Service conception:** Wholehearted service with Passion

**Quality Policy:** Customer focus-on, Quality survival

Innovation for development, Service as root

## 我们的客户

### Our Clients

Franiel Apparel

Tide Party  
潮派

WENZICE

南京鼎业集团

弗兰尼尔(湖州)服饰有限公司

重庆潮派服装有限公司

江苏王子车服饰有限公司

南京鼎业集团

GLM Greatset  
Leather Manufactory 格莱美

星宇服饰

DT.SHIJIA 大唐世家®

DARLING HORSE  
国|泰|宝|马

嘉兴格莱美服装有限公司

星宇服饰

常熟大唐世家

国泰宝马

千仞岗  
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龙马  
LOAMER

JIN TONG WANG

Ankon 阳光照明  
LIGHTING

千仞岗

龙马

今童王

阳光照明

Yaniata

ERAL  
艾莱依

ZUOYE

HIKARI® 富士

东莞市雅满豪机械科技有限公司

安徽艾莱依

江西佐爷服饰

上海富士精密机械科技有限公司

LONGLIVE  
朗利夫

LOCS

陕西国际商贸学院服装艺术系

格調  
ARTISTIC STYLE

北京朗利夫服装有限公司

青岛永元体育用品有限公司

陕西国际商贸学院服装艺术系

苏州艾唯依时装有限公司

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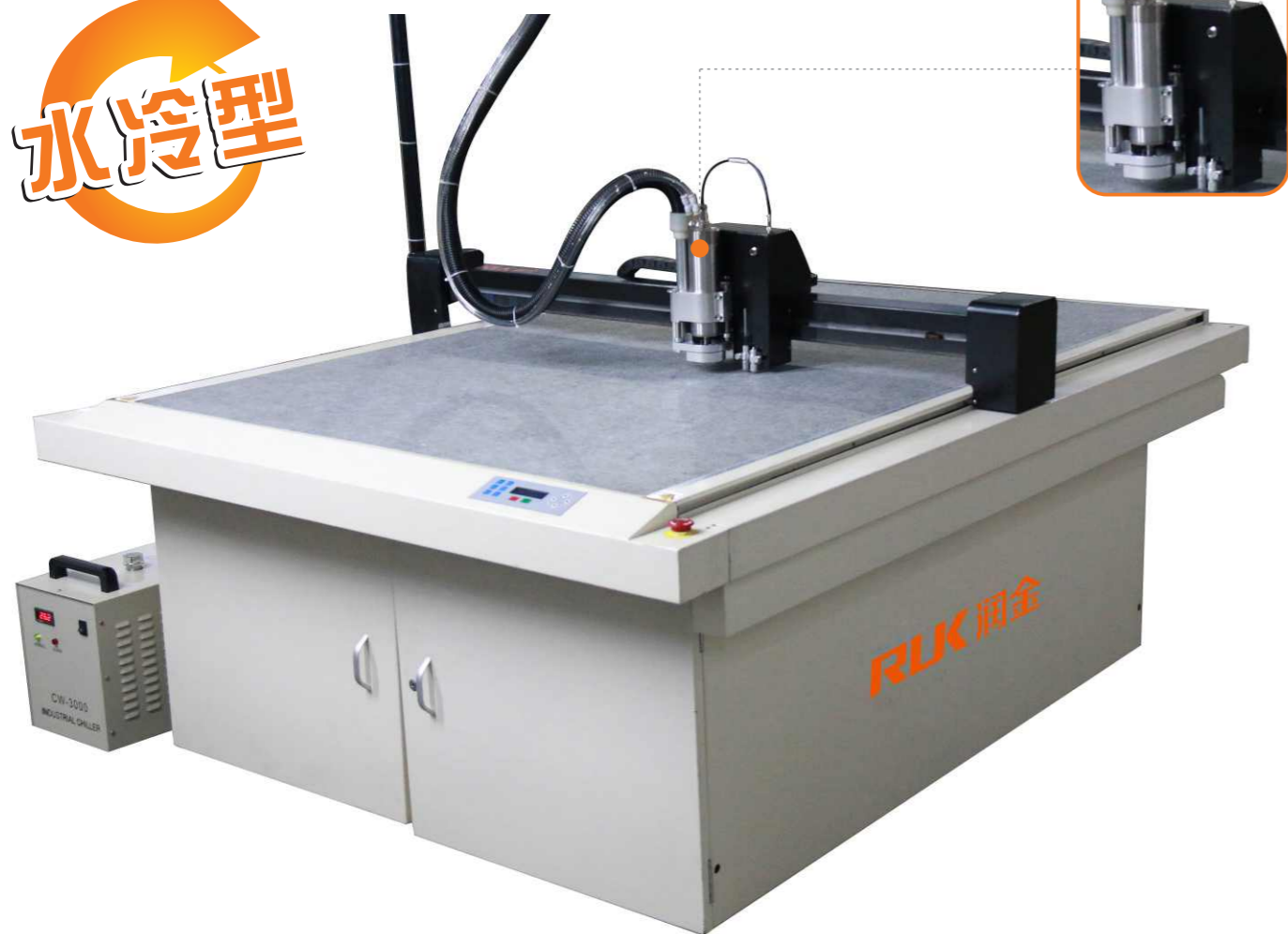
13 样板切割机 RJKM  
Patterns Cutting Plotter



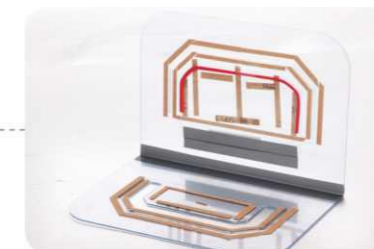
# RJMC02-H 服装模板切割机

## Sewing Template Cutting Machine

水冷型



高频主轴机头  
The high frequency spindle motor



模板  
The sewing template

工艺展示  
Craft Show



机器操作  
The sewing template operation



机器操作  
The sewing template operation



机器操作  
The sewing template operation

### RJMC02-H 技术参数 Technical Parameters

机器型号 Model	RJMC02-H-1512	RJMC02-H-1509
有效工作范围 (mm) Effective Cutting Area(mm)	1500mmX1200mm	1500mmX900mm
整机尺寸 Overall Dimension	2220mmX1790mmX1070mm	2220mmX1490mmX1070mm
工作特性 Operation Properties	可连接任意一款 CAD 软件, 计算机辅助设计与切割同时进行 Work with computer synchronously for quick data transmission, multi-page file in one time;	
切割材料 Cutting Materials	PVC 板、亚克力板、PET 板、高分子复合材料等 (RJMC02 系列同时可以切割纸样板, 牛皮纸, 白卡纸等) PVC board, Acrylic board, PET board, Composite material etc...(RJMC02 also can cut cardboard pattern, kraft board, ivory board etc.)	
切割方式 Tools	多用途刀座、铣刀设置 (RJMC02 系列同时配备普通切割刀工具) Multi-function tool base, milling tool setting(RJMC02 also equipped with normal blade for cutting cardboard)	
笔型 / 刀型 Blade/Pen	进口铣刀 (直径: 2mm, 3mm, 4mm, 6mm, 8mm 可选)、签字笔 (RJMC02 系列同时配备普通刀) Milling tool (diameter:2mm, 3mm, 4mm, 5mm, 6mm for option), Mark pen(RJMC02 also equipped with blades)	
切割厚度 Cutting Thickness	≤15MM	
最高主轴转动速度 Max. Spindle Speed	6000r/min	
最快速度 Max. Cutting Speed	800-1200mm/s	
固定方式 Fixing Method	真空吸附 Vacuum suction	
重复精度 Repeat Precision	≤0.01mm	
软件分辨率 Software Resolution	0.025、0.01、0.1	
传输端口 Interface	网口 / Ethernet port	
缓冲区容量 Buffer Memory	一次性快速传输可换页切割 Fast transmission for multi-page large file	
指令系统 Command Mode	HP-GL	
控制界面 Control Panel	液晶显示按键屏 English LCD button panel	
传动系统 Driving System	步进电机、进口高端直线导轨 Step motor, Straight rail	
工作电压 / 功率 Voltage/Power	AC 220V±10%, 50HZ	
保险丝规格 Fuse	6A / 30A	

实现纸样切割与服装模板切割同步进行 (RJMC02)  
Multi-tools for cutting both PVC board and cardboard; (RJMC02)



行业首创自动对刀功能, 可自动调节刀深。  
Leading auto knife-depth adjustment function, easy to set the cutting depth;



进口直线导轨提高精准度, 多层材料切割精度零误差。  
Imported straight rail, with high cutting speed and high precision;



自主研发服装模板的设计软件, 让您导出模板更加方便、快捷。  
Free template design software, easy to design and work with machine;



自动分区吸风, 根据样片的大小调节吸风区域。  
Divisional vacuum absorption;

CAD 可连接任意 CAD 软件, 广泛应用于服装、箱包、家私等行业。  
Work with any CAD software in Garment industry, Shoes industry, Bag industry etc...



# RJMC01/02 服装模板切割机

## Sewing Template Cutting Machine



RJMC01



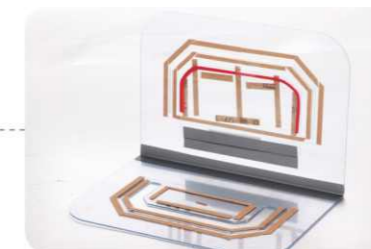
RJMC02

### 工艺展示

#### Craft Show



高频主轴机头  
The high frequency spindle motor



模板  
The sewing template



机器操作  
The sewing template operation



机器操作  
The sewing template operation



机器操作  
The sewing template operation

### RJMC01/02 技术参数 Technical Parameters

机器型号 Model	RJMC01-1512 / RJMC02-1512	RJMC01-1509 / RJMC02-1509
有效工作范围 (mm) Effective Cutting Area(mm)	1500mmX1200mm	1500mmX900mm
整机尺寸 Overall Dimension	2220mmX1790mmX1070mm	2220mmX1490mmX1070mm
工作特性 Operation Properties	可连接任意一款 CAD 软件, 计算机辅助设计与切割同时进行 Work with computer synchronously for quick data transmission, multi-page file in one time;	
切割材料 Cutting Materials	PVC 板、亚克力板、PET 板、高分子复合材料等 (RJMC02 系列同时可以切割纸样板, 牛皮纸, 白卡纸等) PVC board, Acrylic board, PET board, Composite material etc...(RJMC02 also can cut cardboard pattern, kraft board, ivory board etc.)	
切割方式 Tools	多用途刀座、铣刀设置 (RJMC02 系列同时配备普通切割刀工具) Multi-function tool base, milling tool setting (RJMC02 also equipped with normal blade for cutting cardboard)	
笔型 / 刀型 Blade/Pen	进口铣刀 (直径: 2mm, 3mm, 4mm, 6mm, 8mm 可选)、签字笔 (RJMC02 系列同时配备普通刀) Milling tool (diameter: 2mm, 3mm, 4mm, 5mm, 6mm for option), Mark pen (RJMC02 also equipped with blades)	
切割厚度 Cutting Thickness	≤10MM	
最高主轴转动速度 Max. Spindle Speed	24000 r/min	
最快速度 Max. Cutting Speed	800mm/s	
固定方式 Fixing Method	真空吸附 Vacuum suction	
重复精度 Repeat Precision	≤0.01mm	
软件分辨率 Software Resolution	0.025、0.01、0.1	
传输端口 Interface	网口 / Ethernet port	
缓冲区容量 Buffer Memory	一次性快速传输可换页切割 Fast transmission for multi-page large file	
指令系统 Command Mode	HP-GL	
控制界面 Control Panel	液晶显示按键屏 English LCD button panel	
传动系统 Driving System	步进电机、进口高端直线导轨 Step motor, Straight rail	
工作电压 / 功率 Voltage/Power	AC 220V±10%, 50HZ	
保险丝规格 Fuse	6A / 30A	



实现纸样切割与服装模板切割同步进行 (RJMC02)  
Multi-tools for cutting both PVC board and cardboard; (RJMC02)



行业首创自动对刀功能, 可自动调节刀深。  
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进口直线导轨提高精度, 多层材料切割精度零误差。  
Imported straight rail, with high cutting speed and high precision;



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自动分区吸风, 根据样片的大小调节吸风区域。  
Divisional vacuum absorption;



可连接任意 CAD 软件, 广泛应用于服装、箱包、家私等行业。  
Work with any CAD software in Garment industry, Shoes industry, Bag industry etc...



# RJMC03/05 服装模板切割机

## Sewing Template Cutting Machine



### 模板应用

### Sewing Template Application



**休闲服模板** Casual Wear Templates  
单边袋加袋盖模板、双边袋模板、拉链模板、上腰头模板。



**西装模板** Suit Templates  
西装上下领接领台、西装上代模板、西装领接领模板。



**牛仔模板** Jeans Templates  
适用于前袋口模板、前中拉链模板、开袋模板等等。



**衬衫模板** Shirt Templates  
普通上级领模板、上下级领接领模板、袖口模板、免烫贴袋模板、前后幅打褶模板、上领外拼片模板。



**羽绒服模板** Down Jacket Templates  
适用于拉链袋模板、衬棉模板、领型模板、开袋模板、拉链袋模板等等。

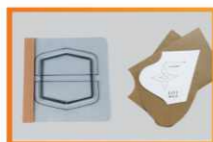
### RJMC03/05 技术参数 Technical Parameters

机器型号 Model	RJMC03-1009 / RJMC05-1009	RJMC03-1509 / RJMC05-1509
有效工作范围 (mm) Effective Cutting Area(mm)	1000mmX900mm	1500mmX900mm
整机尺寸 Overall Dimension	1620mmX1490mmX1060mm	2120mmX1490mmX1060mm
工作特性 Operation Properties	可连接任意一款 CAD 软件, 计算机辅助设计与切割同时进行 Work with computer synchronously for quick data transmission, multi-page file in one time;	
切割材料 Cutting Materials	PVC 板、亚克力板等, PET 板、高分子复合材料等 (RJMC05 系列同时可以切割纸样板, 牛皮纸, 白卡纸等) PVC board, Acrylic board, PET board, Composite material etc...(RJMC05 also can cut cardboard pattern, kraft board, ivory board etc.)	
切割方式 Tools	多用途刀座、铣刀设置 (RJMC05 系列同时配备普通切割刀具) Multi-function tool base, milling tool setting(RJMC05 also equipped with normal blade for cutting cardboard)	
笔型 / 刀型 Blade/Pen	进口铣刀 (直径: 2mm, 3mm, 4mm, 6mm, 8mm 可选)、签字笔 (RJMC05 系列同时配备普通刀) Milling tool (diameter:2mm, 3mm, 4mm, 5mm, 6mm for option), Mark pen (RJMC05 also equipped with blades)	
切割厚度 Cutting Thickness	≤5MM	
最高主轴转动速度 Max. Spindle Speed	12000 r/min	
最快速度 Max. Cutting Speed	600mm/s	
固定方式 Fixing Method	真空吸附 Vacuum suction	
重复精度 Repeat Precision	≤0.01mm	
软件分辨率 Software Resolution	0.025、0.01、0.1	
传输端口 Interface	网口 / Ethernet port	
缓冲区容量 Buffer Memory	一次性快速传输可换页切割 Fast transmission for multi-page large file	
指令系统 Command Mode	HP-GL	
控制界面 Control Panel	液晶显示按键屏 Chinese / English LCD button panel	
传动系统 Driving System	步进驱动器、进口直线导轨、直流电机 Step motor, Straight rail	
工作电压 / 功率 Voltage/Power	AC 220V±10%, 50HZ	
保险丝规格 Fuse	6A / 30A	



实现纸样切割与服装模板切割同步进行。(RJMC05)

Multi-tools for cutting both PVC board and cardboard; (RJMC05)



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Free template design software, easy to design and work with machine;



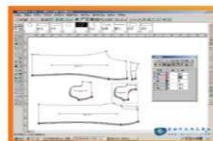
进口直线导轨提高精准度, 多层材料切割精度零误差。

Imported straight rail, with high cutting speed and high precision;



可连接任意 CAD 软件, 广泛应用于服装、箱包、家私等行业。

Work with any CAD software in Garment industry, Shoes industry, Bag industry etc...



# 服装模板软件

## Sewing Template Software



专业为服装模板制作所设计的软件，可以进行线性的编辑及服装模板整个制作的完成，实现自动排料，可多版输出

This is the software we design for the apparel sewing template. It can not only edit the line and complete the apparel sewing template, but also automatically layout and output multi-page.



软件操作简单、易学，适合 CAD 版师及机修人员。

Software operation is simple, easy to learn, and is suitable for CAD operator and machine operator.



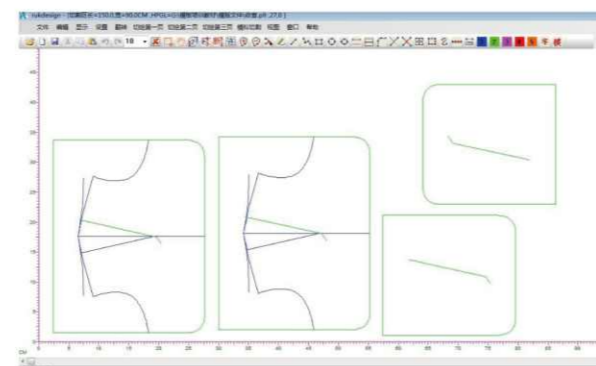
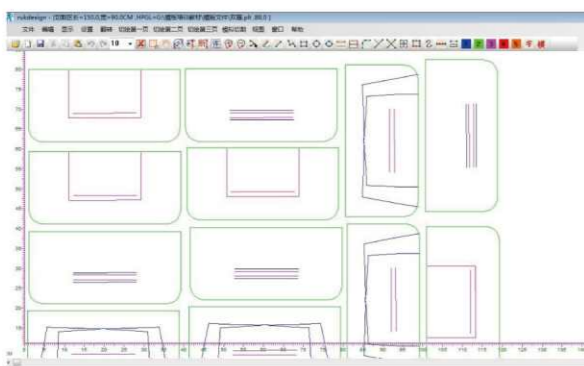
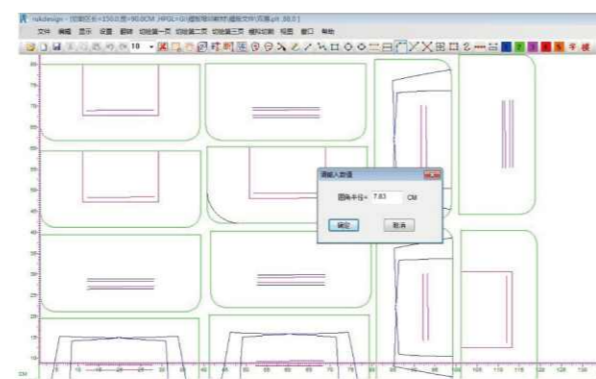
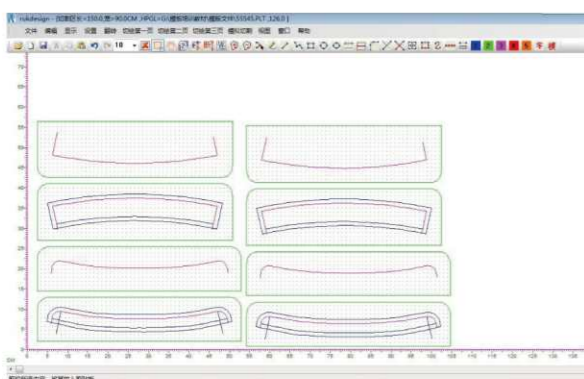
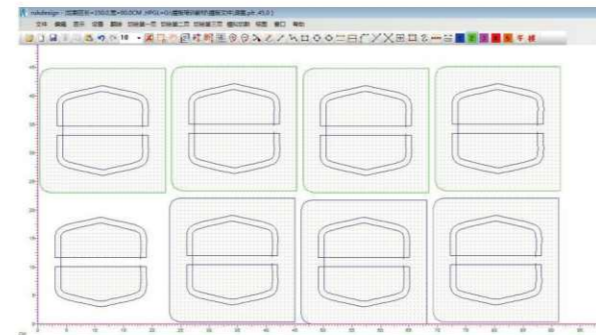
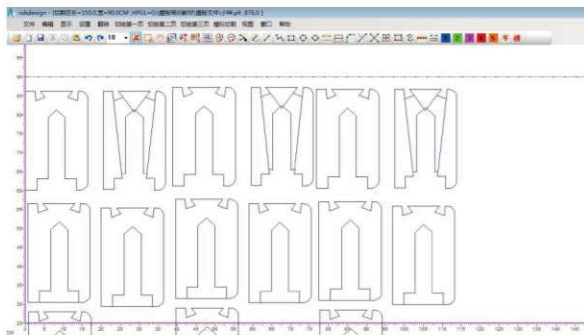
路径优化，支持多版排料，实现先切割里线，再切割外线，充分利用 PVC 胶板，拒绝边角料的浪费，节省成本。

Path optimization, version supports multiple discharge and realize the first cut in line, and then cut the perimeter, make full use of PVC plastic board, refuse the waste of leftover material and save the cost.



兼容国内外各种 CAD 软件（如：力克，格博，度卡，突破等）。

Compatible with all kind of CAD software like Lectra, Gerber etc...



# 传统服装行业存在的普遍问题

## The Common Problems Of The Traditional Garment Industry

- 设备升级，行业向自动化方向发展
- 新老工人换代，新手技能低，新人不愿意进入服装行业
- 工艺要求越来越复杂，品质要求越来越高，对熟手倚重越来越高
- 服装订单款多量少，交货期缩短
- 原材料和人工成本增加，利润越来越低

- Equipment upgrade, we need to go to the automation in the industry
- The new worker is not as skilled as the old worker, but we need more skilled worker to enter to the apparel industry
- Technology is more complex, quality is required higher. This is to say we are more depend on skilled worker
- There are more pattern and shorter lead time in one order
- The increasing raw material and labor cost and the low profit in the order

一个个非常现实的问题接踵而来，任何一个问题都可能导致企业难以为继，如果让企业焕发新的活力，如何让传统企业转型升级，成了服装企业一件迫在眉睫的事情：

A very real issues that followed, any problems can lead to enterprise unsustainable, if the enterprise to glow the new vitality, how to let the traditional enterprise transformation and upgrading, became a clothing enterprise one Urgent:

- 改变流水线生产模式？
- 缩短生产时间，提高生产效率？
- 降低对工人的技术依赖？
- 降低高工序的做工难度？

- Production lines change?
- Shorten the production time, improve production efficiency?
- To reduce dependence on workers' technology?
- Reduce the high process work harder?

这些，统统需要解决。一种新型的模板化缝制工艺，有效的解决了这些难题。该工艺采用透明 PVC 板材为模板，确保服装规格一致性，提高服装品质，弥补因加工人员不熟练，工作疲劳等原因引起的制作过程产生误差；以及对高昂专机设备的依赖。从而提高服装加工企业工作效率和产品质量。

All these, need to be solved. In order to help enterprise to solve these problem, a new type of sewing process occur. This technology use PVC as sewing template and it can make sure the quality of one batch order. In addition, it cover the mistake by non-skilled worker's operation and reduce the dependency on expensive equipment. All in all, it can improve the efficiency and product quality for the garment enterprises.



# RJKH 样板切割机

## Patterns Cutting Plotter



采用高精度日本进口电机  
High-precision servo motor from Japan.



7 英寸彩色液晶触摸屏，  
实现人机对话，让您操作随心所欲。  
7 inch color touch screen,  
let you talk with machine easily!



采用欧洲先进的多轴插补技术，  
性能稳定，精度高。  
Advanced multi-axis interpolation  
technology bringing from Europe, with  
stable performance and high accuracy.



研发的传输软件，实现了多版  
传输、换页切割。  
Research and development of the  
transmission software, realized the  
multiple version of transmission,  
form-feed cutting.



采用意大利进口直线导轨和同步  
带，确保精度，达到样片重复切  
割精度零误差。  
Adopting Italian linear straight rail  
and synchronous belt can ensure high  
precision, and achieve zero error in  
repeated cutting.



可连接任意 CAD 软件，广泛应  
用于服装、箱包、家私等行业。  
Work with any CAD software in Garment  
industry, Shoes industry, Bag industry  
etc...



# 切割样片

## Cutting Samples



### RJKH 技术参数 Technical Parameters

机器型号 Model	RJKH-0906	RJKH-1209	RJKH-1509	RJKH1512
有效工作范围 (mm) Effective Cutting Area(mm)	900mm x 600mm	1200mm x 900mm	1500mm x 900mm	1500mmx1200mm
整机尺寸 Overall Dimension	1620mmX1063mmX904mm	1920mmX1363mmX904mm	2220mmX1363mmX904mm	2220mmX1663mmX904mm
工作特性 Operation Properties	可连接任意一款 CAD 软件，计算机辅助设计与切割同时进行。 Work with computer synchronously for quick data transmission, multi-page file in one time;			
切割材料 Cutting Materials	牛皮纸、白卡纸、黄厚纸板、红硬纸板、PVC 板、纤维中底板以及橡胶板等 Kraft carboard, Ivory cardboard, Grey cardboard, Red cardboard, PVC sheet, Fibrous cardboard, Rubber sheet etc...			
切割方式 Tools	多用途刀座，8 组不同的笔画、半刀、全刀设置 Multi-function tool base, 8 sets setting for pen, kiss cut, full cut			
笔型 / 刀型 Blade/Pen	普通的签字笔、油性笔、圆珠笔 / 特种钨钢刀 Tungsten steel blade (Full cut and half cut), Pen (Gel-ink pen, oil pen, ball pen)			
切割厚度 Cutting Thickness	≤2mm			
最快速度 Max. Cutting Speed	1400mm/s			
固定方式 Fixing Method	真空吸附 Vacuum suction			
重复精度 Repeat Precision	≤0.01mm			
软件分辨率 Software Resolution	0.025、0.01、0.1			
传输端口 Interface	网口 / Ethernet port			
缓冲区容量 Buffer Memory	一次性快速传输可换页切割 Fast transmission for multi-page large file			
指令系统 Command Mode	HP-GL			
数控界面 Control Panel	7 寸彩色触摸屏 7 inch Color Touch screen (English version)			
传动系统 Driving System	进口高端数字伺服马达驱动、直线导轨 Servo motor, Straight rail			
工作电压 / 功率 Voltage/Power	AC 220V±10%, 50HZ / 2.5KW			
保险丝规格 Fuse	6A / 30A			



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# 切割样片

## Cutting Samples



采用欧洲先进的多轴插补技术，性能稳定，精度高。  
Advanced multi-axis interpolation technology bringing from Europe, with stable performance and high accuracy.



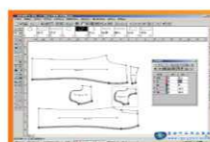
采用意大利进口直线导轨和同步带，确保精度，达到样片重复切割精度零误差。  
Adopting Italian linear straight rail and synchronous belt can ensure high precision, and achieve zero error in repeated cutting.



研发的传输软件，实现了多版传输、换页切割。  
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工作特性 Operation Properties	可连接任意一款 CAD 软件，计算机辅助设计与切割同时进行。 Work with computer synchronously for quick data transmission, multi-page file in one time;			
切割材料 Cutting Materials	牛皮纸、白卡纸、黄厚纸板、红硬纸板、PVC 板、纤维中底板以及橡胶板等 Kraft cardboard, Ivory cardboard, Red cardboard, PVC sheet, Fibrous cardboard etc...			
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传输端口 Interface	网口 / Ethernet port			
缓冲区容量 Buffer Memory	一次性快速传输可换页切割 Fast transmission for multi-page large file			
指令系统 Command Mode	HP-GL			
数控界面 Control Panel	液晶显示按键屏 Chinese / English LCD button panel			
传动系统 Driving System	步进电机、进口高端直线导轨 Step motor, Straight rail			
工作电压 / 功率 Voltage/Power	AC 220V±10%, 50HZ / 2.5KW			
保险丝规格 Fuse	6A / 30A			